

Terblend® N NM-12
(ABS+PA6)

INEOS Styrolution

Terblend® N NM-12 is an ABS/PA blend combining high impact strength and rigidity with a excellent processability and surface appearance.

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	34 / *	cm³/10min	ISO 1133
Temperature	240 / *	°C	-
Load	10 / *	kg	-
Molding shrinkage, parallel	0.7 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	2200 / 1600	MPa	ISO 527
Yield stress	50 / 45	MPa	ISO 527
Yield strain	3.2 / 5	%	ISO 527
Nominal strain at break	20 / >50	%	ISO 527
Impact Strength (Charpy), +23°C	no break / -	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	17 / -	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	9 / -	kJ/m²	ISO 179/1eA

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	66 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	88 / *	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	105 / *	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	90 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB / *	class	UL 94
Thickness tested	1.6 / *	mm	-
Burning Behav. at thickness h	HB / *	class	UL 94
Thickness tested	3.2 / *	mm	-

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.3 / -	-	IEC 62631-2-1
Relative permittivity, 1MHz	2.9 / 3.3	-	IEC 62631-2-1
Dissipation Factor, 1MHz	150 / 550	E-4	IEC 62631-2-1
Volume Resistivity	>1E13 / 1E11	Ohm*m	IEC 62631-3-1
Surface Resistivity	* / 1E14	Ohm	IEC 62631-3-2
Comparative tracking index	600 / 600	-	IEC 60112

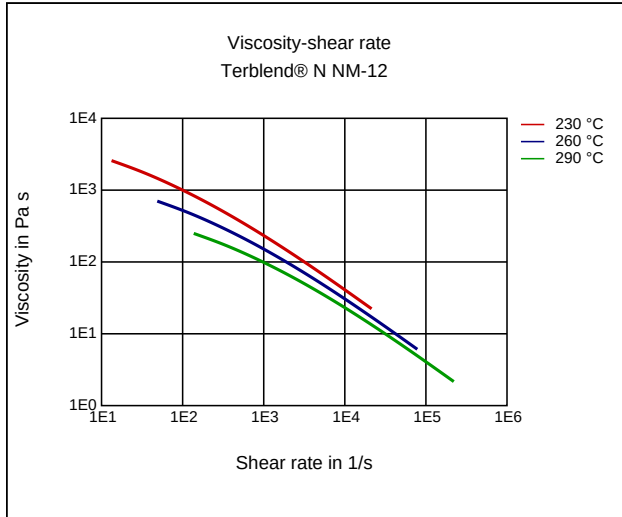
Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Humidity absorption	1.2 / *	%	Sim. to ISO 62
Density	1070 / -	kg/m³	ISO 1183

Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Density of melt	928	kg/m³	-
Thermal Conductivity of Melt	0.156	W/(m K)	-
Spec. heat capacity of melt	2410	J/(kg K)	-
Ejection temperature	90	°C	-

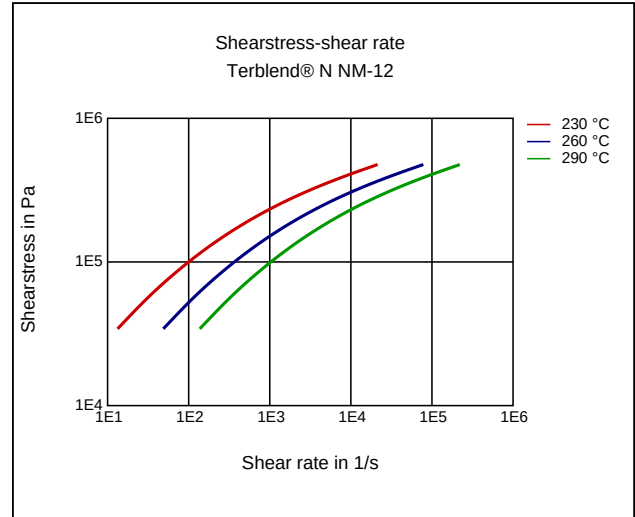
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	240 - 270	°C	-
Mold temperature	40 - 80	°C	-

Diagrams

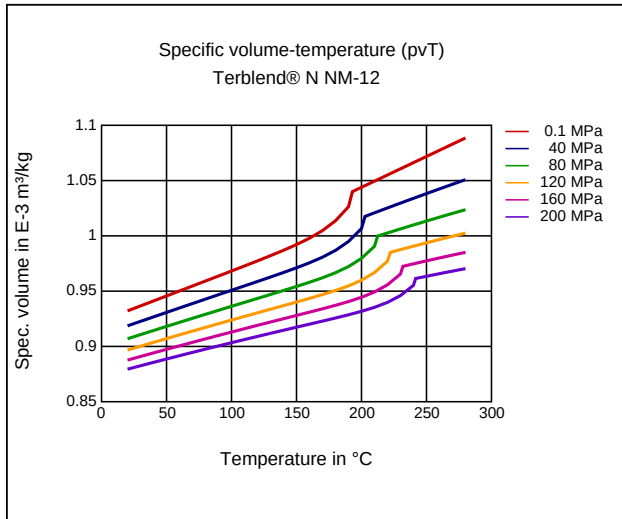
Viscosity-shear rate



Shearstress-shear rate



Specific volume-temperature (pvT)



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Anti-static

Injection Molding

PREPROCESSING

Pre/Post-processing, Pre-drying, Temperature: 80 °C

Pre/Post-processing, Pre-drying, Time: 2 - 4 h

PROCESSING

injection molding, Melt temperature, range: 240 - 270 °C

injection molding, Melt temperature, recommended: 260 °C

injection molding, Mold temperature, range: 40 - 80 °C

injection molding, Mold temperature, recommended: 60 °C

Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass) (23 °C)
- ✓ Citric Acid solution (10% by mass) (23 °C)
- ✓ Lactic Acid (10% by mass) (23 °C)
- ✓ Hydrochloric Acid (36% by mass) (23 °C)
- ✓ Sulfuric Acid (5% by mass) (23 °C)

Bases

- ✓ Sodium Hydroxide solution (35% by mass) (23 °C)
- ✓ Sodium Hydroxide solution (1% by mass) (23 °C)

Alcohols

- ✓ Methanol (23 °C)
- ✓ Ethanol (23 °C)

Hydrocarbons

- ✓ iso-Octane (23 °C)

Standard Fuels

- ✓ Diesel fuel (pref. ISO 1817 Liquid F) (23 °C)

Salt solutions

- ✓ Sodium Chloride solution (10% by mass) (23 °C)
- ✓ Sodium Hypochlorite solution (10% by mass) (23 °C)
- ✓ Sodium Carbonate solution (20% by mass) (23 °C)
- ✓ Sodium Carbonate solution (2% by mass) (23 °C)
- ✓ Zinc Chloride solution (50% by mass) (23 °C)

Other

- ✓ 1% nonylphenoxy-polyethyleneoxy ethanol in water (23 °C)
- ✓ Water (23 °C)

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.